


























Products maintenance overview

	Product	Check interval [months]	Clean interval [months]	Replacement interval
	PLURAFIT filter mesh	-	3	-
	PLURAFIT filter basket	-	3	-
	PLURAFIT filter foam	-	3	24 months
	PLURAFIT substrate	3	-	0,5-7 years
	PURAIN Rainwater	3	6	-
	PURAIN with backflush nozzle Rainwater	6	12	-
	PURAIN with backflush nozzle Greywater	3	6	-
	AQUALOOP membrane Rainwater (BOD < 5mg/l)	6	< 1,15 l/min/MEM (1600 l/day/MEM) ca. 12 months	after 10 years
	AQUALOOP membrane Runoff water from WWTP: (BOD < 25mg/l)	3	< 0,58 l/min/MEM (800 l/day/MEM) ca. 6 months	after 10 years
	AQUALOOP membrane Greywater: (BOD < 200mg/l)	3	< 0,22 l/min (300 l/day/MEM) ca. 3 - 6 months	after 10 years
	AQUALOOP-direct Rainwater (BOD < 5 mg/l)	3	<12 l/min (500 l/day) ≈ 48 months (1000 l/day ≈ 24 months) (1500 l/day ≈ 12 months)	after 10 years

	Product	Check interval [months]	Clean interval [months]	Replacement interval
	AL-Filtration/ back flush pump	6	-	20.000 hrs. running time
	AL-BL80-200 Blower	3	6	Air filter: 4 years piston set after 20.000 hrs.
	AL-BLR20-R40 Blower	3	6	Air filter: 4 years Bearings after 25.000hours running time
	AL-PDxx Diffusor	6	36	-
	Floating switch	6	-	-
	Level Sensor	6	-	-
	Sludge sensor	6	-	-
	Pressure sensor Aeration	6	-	-
	Pressure sensor	6	-	-
	Sludge pump	6	-	-
	Submersible motor pump set with MULTI-05-IS MULTI05-IS set	6	-	-
	Bio reactor Membrane tank Rainwater tank	6	36	-
	Clear water tank	3	12	-
	RAINMASTER, SEPAMAT	3	-	-
	RAINMASTER , SEPAMAT Drinking water top-up valve Top up floating valve	3	-	-

	Product	Check interval [months]	Clean interval [months]	Replacement interval
	Expansion tank	-	6 (pressurize)	-
	RM-Eco P10 Diaphragm pump	-	-	after 2000 hrs. running time
	Submersible pump	6	-	-
	Suction filter	6	12	-
	UV Unit	6	12	UV lamp after 9000 hrs.
	DRAINMAX	6	as required	-
	The two-piece plastic underground tank	6	as required	-
	Stainless steel constant flow throttle	6	-	-
	PLURAFIT throttle insertion	3	6	-
	Sedimentation-, and filter pits	3	6	-