






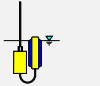















Products maintenance overview

	Product	Check interval [months]	Clean interval [months]	Replacement interval
	PLURAFIT filter mesh	-	3	-
	PLURAFIT filter basket	-	3	-
	PLURAFIT filter foam	-	3	24 months
	PLURAFIT substrate	3	-	0,5-7 years
	AL-F100 Pre-filter Greywater	-	2	-
	AL-F100 GS Pre-filter with backflush nozzle Greywater	3	6	-
	PURAIN Rainwater	3	6	-
	PURAIN with backflush nozzle Rainwater	6	12	-
	AQUALOOP membrane Rainwater (BOD < 5mg/l)	6	< 1,15 l/min/MEM (1600 l/day/MEM) ca. 12 months	after 10 years
	runoff water from WWTP: (BOD < 25mg/l)	3	< 0,58 l/min/MEM (800 l/day/MEM) ca. 6 months	after 10 years
	Grey water: (BOD < 200mg/l)	3	< 0,22 l/min (300 l/day/MEM) ca. 3-6 months	after 10 years
	Suction / back flush pump	6	-	20.000 hrs. running time
	AI-BLxx Blower	-	6	Filter set: after 4 years, blower piston set after 20.000 hrs.
	Floating switch	6	-	-
	Pressure sensor	6	-	-

	Product	Check interval [months]	Clean interval [months]	Replacement interval
	Sludge pump	6	-	-
	Bio reactor Membrane tank Rainwater tank	6	24	-
	Clear water tank	3	12	-
	RAINMASTER, SEPAMAT	3	-	-
	RAINMASTER , SEPAMAT Trinkwassernachspeiseventil Top up floating valve	3	-	-
	Expansion tank	-	12 (pressurize)	-
	RM-Eco P10 Diaphragm pump	-	-	after 2000 hrs. running time
	Submersible pump	6	-	-
	Suction filter	6	12	-
	UV Lamp	6	12	after 9000 hrs.
	DRAINMAX	6	as required	-
	Throttle	6	as required	-
	PLURAFIT throttle insertion	3	6	-
	Sedimentation-, and filter pits	3	6	-